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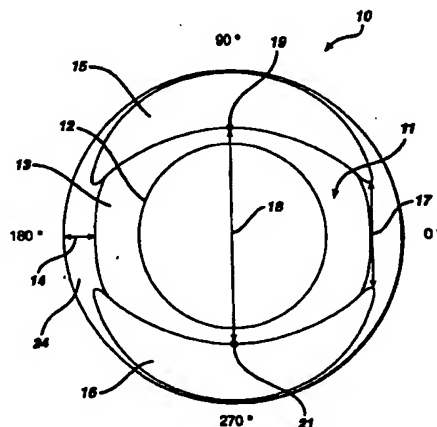
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**(54) Toric contact lenses**

(57) The invention provides toric contact lenses that exhibit good fit and good on-eye orientation regardless of whether the lens has a plus or a minus spherical power.

**FIG. 1**



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## Description

### Field of the Invention

[0001] The invention relates to toric contact lenses. In particular, the invention relates to toric soft contact lenses.

### Background of the Invention

[0002] The use of contact lenses for the correction of visual acuity is well known. In particular, toric contact lenses are used for correction of the wearer's astigmatism. However, toric contact lenses are disadvantageous in that they rely on the interaction of the eyelid margin and the lens' thickness differential to orient the lens to the correct location on the wearers eye. As the thickness of the lens increases in the optical zone of the lens, the lens lifts more at the eyelid margins resulting in a decrease in the pressure on the peripheral areas that are the locations for the orienting mechanisms of the lens. Thus, the decrease in pressure results in a decrease in orientation characteristics. This problem is particularly acute with so-called plus-powered toric lenses. Therefore, a need exists for an improved toric contact lens.

### Brief Description of the Drawings

[0003]

FIG. 1 is a plan view of a contact lens of the invention.

FIG. 2 is a magnified, cross-sectional view of a portion of the lens edge of lens of FIG. 1 at the 180° axis.

### Detailed Description of the Invention and Preferred Embodiments

[0004] It is a discovery of the invention that toric contact lenses with an improved design may be obtained by selection of certain lens parameters. The lens of the invention is advantageous in that it maintains good on-eye orientation whether the lens has a plus or a minus spherical power.

[0005] In one embodiment, the invention provides a toric contact lens comprising, consisting essentially of, and consisting of a convex outer surface, a concave inner surface, the convex surface having one or more of a slab-off gap of about 2.0 mm to about 6.00 mm, an edge thickness differential of about 0.1 to about 0.2 mm, a slab-off central diameter of about 7 to about 10 mm, and a bevel width of about 0.50 to about 2.5 mm.

[0006] In another embodiment, the invention provides a plus toric contact lens comprising, consisting essentially of, and consisting of a convex outer surface, a concave inner surface, the convex surface having one

or more of a slab-off gap of about 3.50 mm to about 4.50 mm, an edge thickness differential of about 0.18 to about 0.19 mm, a slab-off central diameter of about 8.00 to about 8.50 mm, and a bevel width of about 1.40 to about 1.60 mm.

[0007] In yet another embodiment, the invention provides a minus toric contact lens comprising, consisting essentially of, and consisting of a convex outer surface, a concave inner surface, the convex surface having one or more of a slab-off gap of about 3.50 mm to about 4.50 mm, an edge thickness differential of about 0.16 to about 0.175 mm, a slab-off central diameter of about 9.00 to about 9.50 mm, and a bevel width of about 0.85 to about 1.15 mm.

[0008] By "plus toric lens" is meant a contact lens with a toric, or cylinder correction, and a positive spherical power. By "minus toric lens" is meant a contact lens with cylinder correction and a negative spherical power. By "slab-off" is meant the tapered area of the lens peripheral to the central optic zone. By "slab-off gap" is meant the area of the lens that is located between the edges of the slab-offs. By "edge thickness differential" is meant the difference between the thickest portion of the lens periphery in a non-slab-off area and the thinnest part of the periphery within the slab-off area. By "slab-off central diameter" is meant the vertical distance between the center points of the bottom edges of the slab-offs. By "bevel" is meant an inclined area at the periphery of the lens.

[0009] Contact lenses useful in the invention may be either hard or, preferably, soft lenses having cylinder correction, which lenses are made of any suitable material. The lenses of the invention may have any of a variety of corrective optical characteristics incorporated onto the surfaces in addition to the toric correction. For example, the lens may have any one or more of spheric, aspheric, bifocal, multifocal, or prismatic corrections. These corrections may be on either or both the convex or concave surface.

[0010] Referring now to FIG. 1, toric contact lens 10 of the invention is shown. Lens 10 has convex surface 11 and a concave surface, not shown, that sits on the wearer's cornea. Convex surface 11 has central optical zone 12. Central optical zone 12 may be of any desired geometry that corresponds to the wearer's prescription including, without limitation, spherical, spherical multifocal, aspherical, and the like. A non-optical lenticular zone 13 surrounds the central optical zone 12. The optical zone of the concave surface is a toric, or cylindrical, surface centered about a toric axis that corrects for the wearer's astigmatism.

[0011] Slab-off areas 15 and 16 are shown at the periphery of lens 10. The slab-off gap 17 between the slab-off areas being 4.50 mm. The bevel width 14 of lens 10 is 1.00 mm. The slab-off central diameter 18 between center points 19 and 21 of slab-offs 15 and 16, respectively, is 9.25 mm.

[0012] FIG. 2 is a magnified, cross-sectional view of

a portion of an edge of lens 10. Solid line 20 is the lens edge at 180°. The dashed line 22 is an overlay of the edge at 90°. FIG. 2 illustrates the difference in thickness 23 between the horizontal and vertical meridians of the lens. The thickness differential orients the lens and may be varied by modifying lens geometry to optimize lens rotation, movement, and stabilization characteristics.

[0013] The lenses of the invention may be produced by any conventional method for producing contact lenses. For example, the lens design may be cut into a metal and the metal used to produce plastic mold inserts for the concave and convex surfaces of the lens. A suitable liquid resin is placed between the inserts, the inserts compressed, and the resin cured. Alternatively, the lens of the invention may be produced by cutting the lens on a lathe.

### Claims

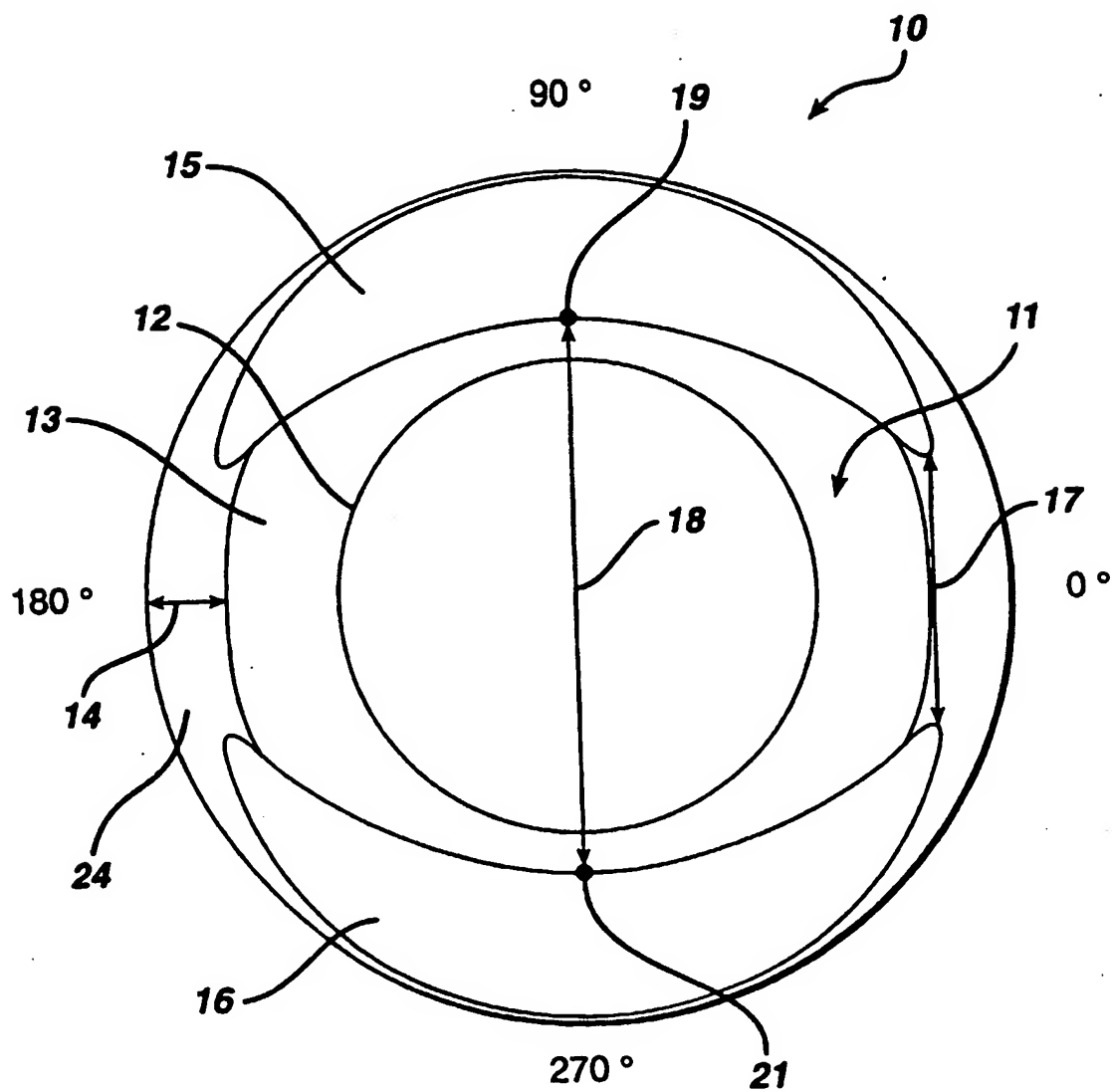
1. A toric contact lens comprising a convex outer surface and a concave inner surface, the convex surface having one or more of a slab-off gap of 2.0 mm to 6.00 mm, an edge thickness differential of 0.1 to 0.2 mm, a slab-off central diameter of 7 to 10 mm and a bevel width of 0.50 to 2.5 mm.
2. The lens of claim 1, which is a plus lens wherein the convex surface has one or more of a slab-off gap of 3.50 mm to 4.50 mm, an edge thickness differential of 0.18 to 0.19 mm, a slab-off central diameter of 8 to 8.50 mm and a bevel width of 1.40 to 1.60 mm.
3. The lens of claim 1, which is a minus lens wherein the convex surface has one or more of a slab-off gap of 3.50 mm to 4.50 mm, an edge thickness differential of 0.16 to 0.175 mm, a slab-off central diameter of 9 to 9.50 mm and a bevel width of 0.85 to 1.15 mm.
4. The lens of anyone of claims 1 to 3, which is a soft contact lens.

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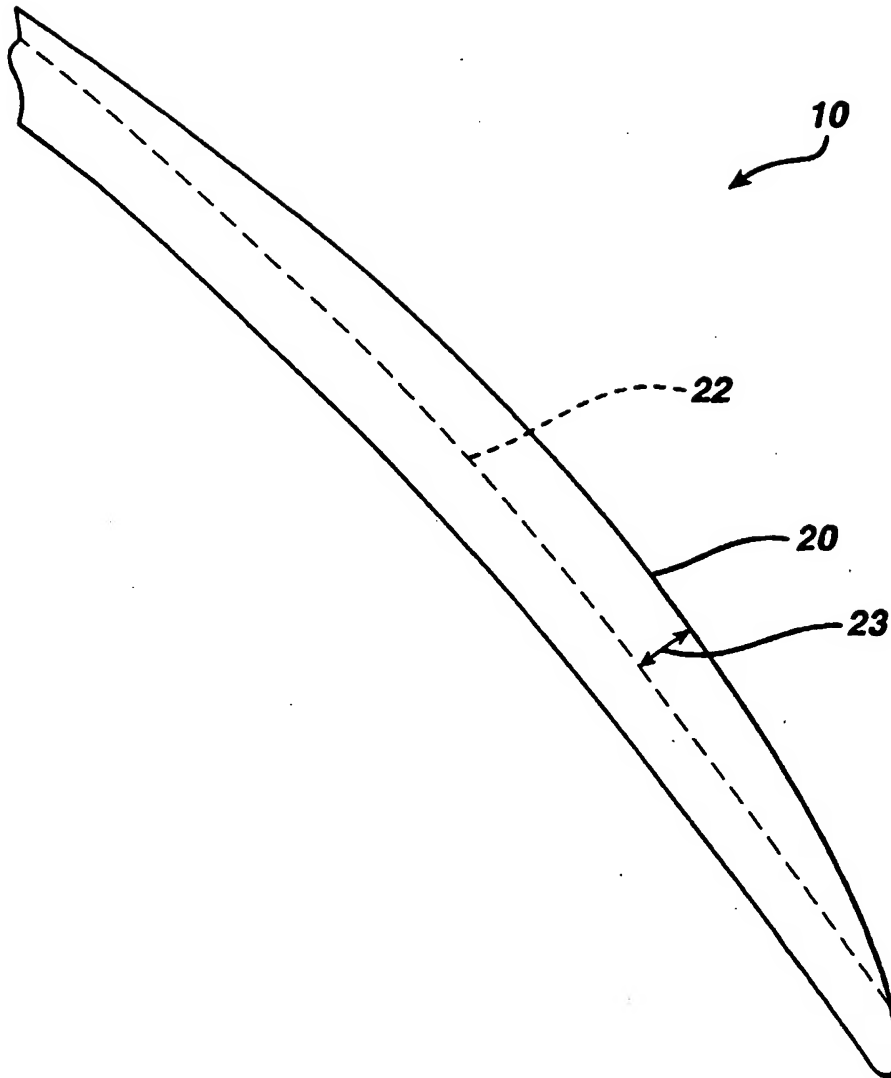
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**FIG. 1**



**FIG. 2**





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# EUROPEAN SEARCH REPORT

Application Number  
EP 99 30 9880

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
A	EP 0 741 313 A (JOHNSON & JOHNSON VISION PROD) 6 November 1996 (1996-11-06) * column 1 - column 2, line 27 *	1-4	G02C7/04
A	EP 0 571 320 A (CIBA GEIGY AG) 24 November 1993 (1993-11-24) * page 2, line 36 - page 3, line 26 *	1-4	
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			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			G02C
The present search report has been drawn up for all claims			
Place of search <b>THE HAGUE</b>		Date of completion of the search <b>15 February 2000</b>	Examiner <b>CALLEWAERT, H</b>
<p><b>CATEGORY OF CITED DOCUMENTS</b></p> <p>X : particularly relevant if taken alone  Y : particularly relevant if combined with another document of the same category  A : technological background  O : non-written disclosure  P : intermediate document</p> <p>T : theory or principle underlying the invention  E : earlier patent document, but published on, or after the filing date  D : document cited in the application  L : document cited for other reasons</p> <p>&amp; : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT  
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EP 99 30 9880

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on  
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